



## Informations techniques / Technical Matters

### Industries Bouchard, Inc.

FILIALE - SUBSIDIARY  
**GIFFEN RECREATION**

La Pocatière, P.Q., Canada  
 code 418 tél.: 856-1232  
 télex: 011-3486

DATE October 15, 1970.

#### TIMING

PISTON POSITION BEFORE TOP DEAD CENTER (T.D.C.)

#### MOTOR

.040 = 1mm  
DIAL-INDICATOR READING

230cc	J.L.O.	.091- .126
295cc	J.L.O.	.118- .138
193R-295cc	HIRTH	.135
191R-300cc	HIRTH	.135
194R-340cc	HIRTH	.157
340cc	J.L.O. 2CYL.	.104- .124
380cc	J.L.O.	.122- .142
399cc	J.L.O. 2CYL.	.104- .124
192R-317cc	HIRTH	.145
200R-372cc	HIRTH	.145
220R-493cc	HIRTH	.145
171R-634cc	HIRTH	.145
340cc	SACHS	.145
211R-438cc	HIRTH	.147
340cc	J.L.O. 1CYL.	.118- .138
POINT GAP:	.016	
SPARK PLUG GAP:	0.25	

Service Department

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 Roger Lamontagne  
 Technical Information Manager.