

## Informations techniques / Technical Matters

### Industries Bouchard, Inc.

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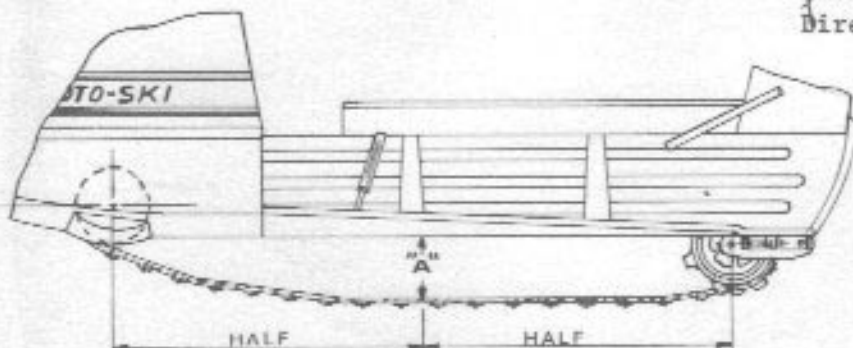
#### SUBJECT: TRACK TENSION ADJUSTMENT, ALL TYPES.

This circular should be added to your service manual. To ensure the proper tension of the track in the network, the following operations have to be performed:

- 1° Center the rear sprocket on his shaft by loosening the "Allen" screws on the adjusting collar. The center is half a distance between the two link plates;
- 2° determine the half distance between the front and the rear shaft to measure the mention "A" (see drawing);
- 3° Loosen the clamp bolts on the adjusting screws;
- 4° adjust the track to the values given in the table (see drawing), with the adjusting screws on the link plates;
- 5° tighten the clamp bolts to secure adjusting screws;
- 6° run the track at slow speed and checked for alignment with the link plate.

**NOTE:** Dim. A is at half distance between sprockets

Yvon Arpin  
 Director of After Sale Services.



MS-18	5 1/4"		
ZEPHIR	5"	MINI-BNO	5 1/4"
CAPRI	4 7/8"	GRAND-PRIX	4 1/8"
<b>NAME</b>	<b>DIM. A</b>	<b>NAME</b>	<b>DIM. A</b>

TABLE "A"

YA/CB